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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : EXPRESS TO 50

Product code : 000000000015026945

1.2 Relevant identified uses of the substance or mixture and uses advised against

: Water based adhesive Use of the Sub-

stance/Mixture

Recommended restrictions

on use

: For industrial use only.

1.3 Details of the supplier of the safety data sheet

: H.B. Fuller, Isar-Rakoll, S.A. Company

: Estrada Nacional 13 Address

PT-4486-851 Mindelo - Vila do Conde

+351 229 288 200

E-mail address of person

responsible for the SDS

: EU-MSDS@hbfuller.com

1.4 Emergency telephone number

Emergency telephone number : +44 1235 239 670 (24 hours)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required

Additional Labelling

EUH210 Safety data sheet available on request.

EUH208 Contains 5-Chloro-2-methyl-3(2H)isothiazolone mixt. with 2-Methyl-

3(2H)isothiazolone. May produce an allergic reaction.

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2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
n-butyl acetate	123-86-4 204-658-1 607-025-00-1 01-2119485493-29- 0000	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system) EUH066	>= 1 - < 10
5-Chloro-2-methyl-3(2H)isothiazolone mixt. with 2-Methyl-3(2H)isothiazolone	55965-84-9 911-418-6 613-167-00-5 01-2120764691-48- 0000	Acute Tox. 3; H301 Acute Tox. 2; H330 Acute Tox. 2; H310 Skin Corr. 1C; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 EUH071 M-Factor (Acute aquatic toxicity): 100 M-Factor (Chronic aquatic toxicity): 100 specific concentration limit Skin Corr. 1C; H314 >= 0,6 % Skin Irrit. 2; H315 0,06 - < 0,6 % Eye Irrit. 2; H319 0,06 - < 0,6 % Skin Sens. 1A; H317	>= 0,0002 - < 0,0015

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>= 0,0015 % Eye Dam. 1; H318 >= 0,6 %

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Show this safety data sheet to the doctor in attendance.

If inhaled : Remove person to fresh air. If signs/symptoms continue, get

medical attention.

In case of skin contact : Wash off immediately with plenty of water.

In case of eye contact : Flush eyes with water at least 15 minutes. Get medical atten-

tion if eye irritation develops or persists.

If swallowed : Do NOT induce vomiting.

If accidentally swallowed obtain immediate medical attention.

If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment.

Water mist Foam Dry powder

Carbon dioxide (CO2)

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-

: No further relevant information available.

fighting

5.3 Advice for firefighters

Special protective equipment : No special protective measures against fire required.



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for firefighters

Further information : This product is an aqueous mixture that will not burn. Dried

product film will burn in a fire.

In the event of fire, wear self-contained breathing apparatus. Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

Ensure adequate ventilation.

6.2 Environmental precautions

Environmental precautions : If the product contaminates rivers and lakes or drains inform

respective authorities. Dilute with much water.

The product should not be allowed to enter drains, water

courses or the soil.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Send for recovery or disposal in suitable containers.

6.4 Reference to other sections

Refer to protective measures listed in sections 7 and 8., For disposal considerations see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid release to the environment.

Keep away from children.

Advice on protection against

fire and explosion

In the event of fire and/or explosion do not breathe fumes. Have fire extinguishing equipment ready in case of nearby

fire.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage

areas and containers

Keep dark, cool and dry. Do not freeze.

Further information on stor-

age conditions

Keep container tightly sealed.

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7.3 Specific end use(s)

Specific use(s) : No further relevant information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
calcium sulphate dihydrate	10101-41-4	OELV - 8 hrs (TWA) (Respira- ble dust)	4 mg/m3	IE OEL
		OELV - 8 hrs (TWA) (inhalable dust)	10 mg/m3	IE OEL
n-butyl acetate	123-86-4	OELV - 8 hrs (TWA)	50 ppm 241 mg/m3	IE OEL
		OELV - 15 min (STEL)	150 ppm 723 mg/m3	IE OEL
		STEL	150 ppm 723 mg/m3	2019/1831/E U
	Further information: Indicative			
		TWA	50 ppm 241 mg/m3	2019/1831/E U
	Further information: Indicative			

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
2-(2-	Workers	Eye contact	Local effects	
butoxyethoxy)ethyl acetate				
	Workers	Dermal	Systemic, long-term	100 mg/kg
oxydiethylene diben- zoate	Workers	Inhalation	Systemic, short-term	35,08 mg/m3
	Workers	Inhalation	Systemic, long-term	5,8 mg/m3
	Workers	Eye contact	Local effects	
	Workers	Dermal	Systemic, short-term	160 mg/kg
	Workers	Dermal	Systemic, long-term	1,7 mg/kg
n-butyl acetate	Workers	Eye contact	Local effects	
	Workers	Inhalation	Local, short-term	600 mg/m3
	Workers	Inhalation	Local, long-term	300 mg/m3
	Workers	Inhalation	Systemic, short-term	600 mg/m3
	Workers	Dermal	Systemic, short-term	11 mg/kg
	Workers	Dermal	Systemic, long-term	11 mg/kg
	Workers	Inhalation	Systemic, long-term	48 mg/m3
	Workers	Dermal	Systemic, long-term	7 mg/kg

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5-Chloro-2-methyl- 3(2H)isothiazolone mixt. with 2-Methyl- 3(2H)isothiazolone	Workers	Eye contact	Local effects	
·	Workers	Inhalation	Local, long-term	0,02 mg/m3
	Workers	Inhalation	Local, short-term	0.04 mg/m3

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
2-(2-butoxyethoxy)ethyl acetate	Soil	0,29 mg/kg
	Predator	70 mg/kg
	Marine sediment	0,08 mg/kg
	Marine water	0,011 mg/l
	Sewage treatment plant	100 mg/l
	Fresh water	0,108 mg/l
	Fresh water sediment	0,8 mg/kg
oxydiethylene dibenzoate	Marine sediment	0,047 mg/kg
	Sewage treatment plant	10 mg/l
	Fresh water	2,9 μg/l
	Predator	333 mg/kg
	Marine water	0,29 μg/l
	Soil	1 mg/kg
	Fresh water sediment	0,474 mg/kg
n-butyl acetate	Soil	0,09 mg/kg
	Marine sediment	0,098 mg/kg
	Fresh water sediment	0,981 mg/kg
	Fresh water	0,18 mg/l
	Sewage treatment plant	35,6 mg/l
	Marine water	0,018 mg/l
5-Chloro-2-methyl-	Sewage treatment plant	0,23 mg/l
3(2H)isothiazolone mixt. with 2-		
Methyl-3(2H)isothiazolone		
	Fresh water sediment	0,027 mg/kg
	Soil	0,01 mg/kg
	Marine sediment	0,027 mg/kg
	Fresh water	3,39 µg/l
	Marine water	3,39 µg/l

8.2 Exposure controls

Engineering measures

Please take care on national and local requirements.

Personal protective equipment

Eye protection : Safety glasses

Hand protection

Material : Nitrile rubber

Remarks : The glove material has to be impermeable and resistant to

the product/the substance/the preparation. The exact break

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through time can be obtained from the protective glove pro-

ducer and this has to be observed.

Skin and body protection : Protective clothing

Respiratory protection : Not necessary if room is well-ventilated.

Protective measures : Avoid contact with the eyes and skin.

Wash hands before breaks and immediately after handling

the product.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid

Colour : white

Odour : characteristic

Odour Threshold : is not determined

Melting point/freezing point : 0 °C

Boiling point/boiling range : 100 °C

Flammability : Not classified as a flammability hazard

Upper explosion limit / Upper

flammability limit

Upper flammability limit

is not determined

Lower explosion limit / Lower

flammability limit

Lower flammability limit

is not determined

Flash point : Not applicable

Auto-ignition temperature : not self-igniting

Decomposition temperature : Not applicable

pH : 4

Viscosity

Viscosity, dynamic : 12.000 mPa.s (20 °C)

Solubility(ies)

Water solubility : completely miscible

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Partition coefficient: n-

octanol/water

: no data available

Vapour pressure : 23 hPa (20 °C)

Density : 1,0700 g/cm³

Relative vapour density : is not determined

9.2 Other information

Explosives : Not explosive

Evaporation rate : is not determined

SECTION 10: Stability and reactivity

10.1 Reactivity

No further relevant information available.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : None known.

10.4 Conditions to avoid

Conditions to avoid : No further relevant information available.

10.5 Incompatible materials

Materials to avoid : No further relevant information available.

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Based on available data, the classification criteria are not met.

Product:

Acute oral toxicity : Acute toxicity estimate: > 2.000 mg/kg

Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: > 20 mg/l

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Exposure time: 4 Hours
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2.000 mg/kg

Method: Calculation method

Components:

n-butyl acetate:

Acute inhalation toxicity : LC50 (Rat): 46 mg/l, 390 ppm

Exposure time: 4 Hours Test atmosphere: vapour

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation

Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation

Skin sensitisation

Based on available data, the classification criteria are not met.

Respiratory sensitisation

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

STOT - single exposure

Based on available data, the classification criteria are not met.

STOT - repeated exposure

Based on available data, the classification criteria are not met.

Aspiration toxicity

Based on available data, the classification criteria are not met.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to

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REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

n-butyl acetate:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 17 - 19 mg/l

Exposure time: 96 Hours Test Type: flow-through test

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 72,8 mg/l

Exposure time: 24 Hours Test Type: static test

5-Chloro-2-methyl-3(2H)isothiazolone mixt. with 2-Methyl-3(2H)isothiazolone:

M-Factor (Acute aquatic tox- : 10

icity)

M-Factor (Chronic aquatic

toxicity)

: 100

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

Components:

n-butyl acetate:

Partition coefficient: n-

log Pow: 1,78

octanol/water

12.4 Mobility in soil

Product:

Mobility : Medium: Soil

Remarks: Do not allow product to reach ground water, water

bodies or sewage system.

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

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to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Do not dispose of with domestic refuse.

Do not dispose of waste into sewer.

The generation of waste should be avoided or minimized

wherever possible.

Incinerate under controlled conditions in accordance with all

local and national laws and regulations.

Disposal must be made according to official regulations.

Contaminated packaging : Recommended cleaning agent: Water, if necessary with

cleaning agent.

SECTION 14: Transport information

14.1 UN number or ID number

Not regulated as a dangerous good

14.2 UN proper shipping name

Not regulated as a dangerous good

14.3 Transport hazard class(es)

Not regulated as a dangerous good

14.4 Packing group

Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

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14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) Conditions of restriction for the following entries should be considered: Distillates (petroleum), hydrotreated heavy naphthenic (Number on list 28)

Distillates (petroleum), hydrotreated light naphthenic (With a content of ≥ 3,0 % DMSO-extract (measured by IP 346)) (Number on list 28) acetaldehyde (Number on list 28)

n-butyl acetate

REACH - Candidate List of Substances of Very High

Concern for Authorisation (SVHC, Article 59)

Not applicable

Regulation (EC) No 1005/2009 on substances that de-

plete the ozone layer

: Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu-

tants (recast)

Not applicable

RoHS: 2011/65/EU, Restriction of Hazardous Substanc-

es

Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import

of dangerous chemicals

Not applicable

REACH - List of substances subject to authorisation

(Annex XIV)

: Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. Not applicable

Volatile organic compounds

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Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 1,22 %

The components of this product are reported in the following inventories:

TSCA : All substances listed as active on the TSCA inventory

REACH : On the inventory, or in compliance with the inventory

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture.

SECTION 16: Other information

Full text of H-Statements

H226 : Flammable liquid and vapour.

H301 : Toxic if swallowed.

H310 : Fatal in contact with skin.

H314 : Causes severe skin burns and eye damage.

H317 : May cause an allergic skin reaction.
H318 : Causes serious eye damage.

H330 : Fatal if inhaled.

H336 : May cause drowsiness or dizziness.

H400 : Very toxic to aquatic life.

H410 : Very toxic to aquatic life with long lasting effects.

EUH066 : Repeated exposure may cause skin dryness or cracking.

EUH071 : Corrosive to the respiratory tract.

Full text of other abbreviations

Acute Tox. : Acute toxicity

Aquatic Acute : Short-term (acute) aquatic hazard
Aquatic Chronic : Long-term (chronic) aquatic hazard

Eye Dam. : Serious eye damage Flam. Liq. : Flammable liquids Skin Corr. : Skin corrosion Skin Sens. : Skin sensitisation

STOT SE : Specific target organ toxicity - single exposure

2019/1831/EU : Europe. Commission Directive 2019/1831/EU establishing a

fifth list of indicative occupational exposure limit values

IE OEL : List of Chemical Agents and Carcinogens with Occupational

Exposure Limit Values - Code of Practice, Schedule 1 and 2

2019/1831/EU / TWA : Limit Value - eight hours 2019/1831/EU / STEL : Short term exposure limit

IE OEL / OELV - 8 hrs (TWA) : Occupational exposure limit value (8-hour reference period)
IE OEL / OELV - 15 min : Occupational exposure limit value (15-minute reference peri-

(STEL) od)

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ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways: ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA -European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods: IMO - International Maritime Organization: ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals: OECD - Organization for Economic Co-operation and Development: OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI -Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Other information : This safety datasheet only contains information relating to

safety and does not replace any product information or prod-

uct specification.

Modified data compared to the previous version

The following sections have been updated:

- Section 3

- Section 8

- Section 11

- Section 12

- Section 15

- Section 16

Contact Point : Prepared by: Global Regulatory Department

EU-MSDS@hbfuller.com

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

IE / EN